GHAZ01 - 6/6 Data Sheet

Product Code: GHAZ01 - (6/6) Internal Size (mm): 175 x 155 x 213 External Size (mm): 180 x 160 x 225

Number Per Bundle: 25 Number Per Pallet: 750

4G License: X6/Y8/Z9 (See Appendix I)

4GV License Information: Maximum Gross Weight: 3Kg Maximum Nett Weight: 1.5Kg Useable Space: 82 x 82 x 166mm

Liner to be used: POLYBAG33 - 15" x 20" (200g)

Vermiculite Grade: V3 Medium

PERFORMANCE PACKAGING

Mega-Pak Limited
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High Wycombe, Bucks, HP10 9QY, UK

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Instructions for using the 6/6 case as a 4GV

General Requirements: Keep packaging and adhesive tapes dry and protected from direct sunlight. Store and process at approximately 20°C. Check all components for damage and defects before use. Trained personnel should use the packaging within one year of purchase.

Preparation of cases for use: The flat packed case should be folded by 90° to enable closure of flaps. Bend all four bottom flaps slightly inwards and then outwards. Fold the inner flaps inwards by 90° then fold in the outer sealing flaps by 90° until they meet in the middle.

Sealing Instructions: Seal the outer flaps within the dotted lines with a 75mm wide strip of fibreglass reinforced plastic adhesive tape, extending it well down the sides (by at least 100 mm). See sealing method 3.1 below.

Filling: Erect the box and seal the bottom flaps as detailed above. Place the liner inside the box ensuring there is enough material protruding from the top of the box to seal it. Place a layer of selected void filler in the bottom of the liner, add the inner packaging(s) and fill all void spaces with further cushioning / absorbent material. Seal the liner with a tie or tape. Close the top of the case as prescribed above.

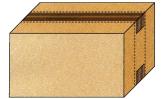
Notes about sealing with fibreglass reinforced tape: Care should be taken to ensure that the tape is evenly applied and firmly pressed down along its whole length. The best results are achieved by overlapping the tapes applied to the top and bottom of the case.

Caution: When the 4GV license is used special attention should be made to the maximum gross and nett weights allowed within in each case. Alternative inner packings may be used within the 4GV box as long as the other requirements of the applicable regulations are met.

Inner Packaging used for 4GV Test

Test-No.	Inners	Quantity	Material	Dimensions	Volume	Test Weight
9000/2/22	Bottle	1	Glass	Ø82 x 166	500ml	3Kg





Sealing Method 3.1

Appendix I - Tested Inner Containers for 4G license

Test-No.	Inners	Quantity	Material	Dimensions	Volume	Test Weight – Kg	Cushioning	PG
6589	Jerrican	2	Metal	116 x 60 x 204	1000ml	2.9	Paper	II, III (X,Y)
	Jerrican	12	Metal	72 x 37 x 140	250ml	4.6	Paper	
	Cone Top Can	1	Metal	Ø90 x 210	1000ml	1.6	Paper	
	Lever Lid Tin	1	Metal	Ø115 x 120	1000ml	1.5	Paper	
	Jerrican	2	Metal	117 x 61 x 186	1000ml	2.6	Paper	
	Lever Lid Tin	2	Metal	Ø91 x 100	500ml	1.7	Paper	
	Jerrican	3	Metal	98 x 44 x 168	500ml	2.3	Paper	
6606	Bottles	4	LD-PE	Ø56 x 143	250ml	1.6	Paper	1,11,111 (X,Y,Z)
5077	Bottle	1	HDPE		2500ml	3.7	Vermiculite	
	Can	1	Metal		2500ml	5	Polystyrene Chips	
5112	Can	1	Metal		1500ml	3.5	Polystyrene Chips	
	Bottle	1	Plastic		415cm ³	3.5	Polystyrene Chips	
	Bottle	1	Plastic		125cm³			
	Bottle	1	Glass		100ml	3.5	Foam	
	Bottle	1	Glass		50ml			
	Bottle	1	Glass		20ml			
	Bottle	1	Glass		10ml			
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5113	Bottle	2	Plastic		415cm ³	2.3	Polystyrene Chips	
	Bottle	2	Plastic		125cm ³			
	Bottle	1	Plastic		950ml	2.1	Polystyrene Chips	
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5379	Can	1	Metal	92 x 75 x 174	1000ml	2	Polystyrene Chips	
	Bottle	1	Plastic	95 x 95 x 215	1000ml	2	Polystyrene Chips	
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5691	Bottle	1	HD-PE	95 x 95 x 213	1000ml	2.5	Corrugated Divs	
9000/2/22 (4GV)	Bottle	1	Glass	Ø82 x 166	500ml	3	Vermiculite	I (X)