

## **GHAZ18 - 6069 Data Sheet**

Product Code: GHAZ18 – (6069)  
Internal Size (mm): 383 x 383 x 383  
External Size (mm): 395 x 395 x 410  
Number Per Bundle: 15  
Number Per Pallet: 150  
4G License: X20 (See Appendix I)  
4GV License Information:  
Maximum Gross Weight: 15Kg  
Maximum Nett Weight: 8Kg  
Maximum container size: 2 off Ø139 x 293mm  
Liner to be used: POLYBAG08 - 36" x 48" (200g)  
Vermiculite Grade: V3 Medium

**MEGA-PAK**  
**PERFORMANCE PACKAGING**

Mega-Pak Limited  
Unit A2, Knaves Beech Industrial Estate,  
Knaves Beech Way, Loudwater,  
High Wycombe, Bucks, HP10 9QY, UK

Tel: +44 (0)1753 218600  
Sales: +44 (0)1753 218634  
Fax: +44 (0)1753 534600  
sales@mega-pak.com  
www.mega-pak.com

### **Instructions for using the 6069 case as a 4GV**

**General Requirements:** Keep packaging and adhesive tapes dry and protected from direct sunlight. Store and process at approximately 20°C. Check all components for damage and defects before use. Trained personnel should use the packaging within one year of purchase.

**Preparation of cases for use:** The flat packed case should be folded by 90° to enable closure of flaps. Bend all four bottom flaps slightly inwards and then outwards. Fold the inner flaps inwards by 90° then fold in the outer sealing flaps by 90° until they meet in the middle.

**Sealing Instructions:** Seal the outer flaps within the dotted lines with a 75mm wide strip of fibreglass reinforced plastic adhesive tape, extending it well down the sides (by at least 100 mm). See sealing method 3.1 below.

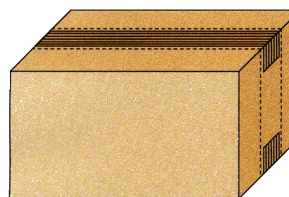
**Filling:** Erect the box and seal the bottom flaps as detailed above. Place the liner inside the box ensuring there is enough material protruding from the top of the box to seal it. Place a layer of selected void filler in the bottom of the liner, add the inner packaging(s) and fill all void spaces with further cushioning / absorbent material. Seal the liner with a tie or tape. Close the top of the case as prescribed above.

**Notes about sealing with fibreglass reinforced tape:** Care should be taken to ensure that the tape is evenly applied and firmly pressed down along its whole length. The best results are achieved by overlapping the tapes applied to the top and bottom of the case.

**Caution:** When the 4GV license is used special attention should be made to the maximum gross and nett weights allowed within in each case. Alternative inner packings may be used within the 4GV box as long as the other requirements of the applicable regulations are met.

### **Inner Packaging used for 4GV Test**

Test-No.	Inners	Quantity	Material	Dimensions	Volume	Test Weight
6038/7/05	Bottle	2	Glass	Ø139 x 293	2500ml	15Kg



Sealing Method 3.1

## Appendix I - Tested Inner Containers for 4G license

Test-No.	Inners	Quantity	Material	Dimensions	Volume	Cushioning	PG
5946	Bottles	4	Glass	135mm Ø x 295mm	2500ml	Vermiculite	I (X)
	Bottles	4	Glass	101mm Ø x 230mm	1000ml	Vermiculite	
	Bottles	4	Glass	138mm Ø x 285mm	2500ml	Vermiculite	
	Bottles	4	Glass	104mm Ø x 185mm	1000ml	Vermiculite	
	Bottles	18	Glass	71mm Ø x 138mm	300ml	Vermiculite	
	Bottles	18	Glass	65mm Ø x 135mm	250ml	Vermiculite	
	Bottles	18	Glass	71mm Ø x 130mm	300ml	Vermiculite	
	Containers	4	HD-PE	140mm x 140mm x 295mm	125ml	Polystyrene Chips	
	Containers	4	HD-PE	120mm x 120mm x 260mm	50ml	Polystyrene Chips	
	Tins	4	Tinplate	155mm Ø x 356mm	4000ml	Polystyrene Chips	
	Tins	2	Tinplate	155mm Ø x 258mm	-	Polystyrene Chips	
6038/7/05 (4GV)	Bottles	2	Glass	139mm Ø x 293mm	2500ml	Vermiculite	I (X)